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- Manufacturing of moulds

Technical parts moulds

Industrial parts moulds

Household moulds

Multi-cavity moulds

- Process optimization
- After-sales service
- Turnkey projects
- Location

PRESENTATION

Precision, efficiency and commitment.

At Moldblade we manufacture moulds. With a global approach we strive to offer a local,





WORKSHOPS Barcelona Spain ShenZhen China

LOCAL COMMERCIAL OFFICES



PRODUCT DESIGN





Do vou have an idea?

We will take on **product design from the beginning**, by way of a complete and **integral process**.

- ▶ Briefing analysis
- Market study
- ▶ Elaboration of concept sketches
- ▶ 3D models of formal proposals
- ► Structural calculation

RE-DESIGNING



Already have a product? We can help you to make it better

We offer to redesign products already in production by way of weight optimization, resistance cost productivity and aesthetics

- ► Post-molding defects analysis
- Aesthetic function restyling
- ► Thickness optimization
- ► Functional prototypes

DESIGN	DEVELOPMENT	PROTOTYPED
	Structural calculation	Silicon Moulds
Conceptualization & sketching	Moldflow calculation	Mechanized ABS, scale: 1.1
58 Models	Optimization	Stereo-lithography / 3D impression

MOULDS MANUFACTURING

- ► TECHNICAL PARTSMOULDS
- ► INDUSTRIAL PARTS MOULDS
- ► HOUSEHOLD MOULDS
- ► MULTI-CAVITY MOULDS

Always profitable

The evolution of our company has been to develope diverse sectors of multi specializations.

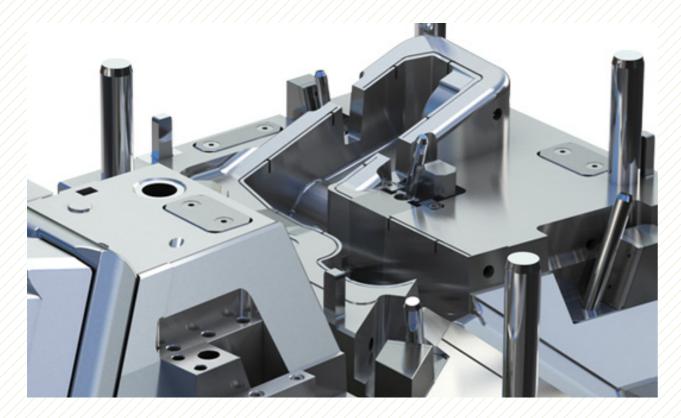
With this approach we hope to take advantage of our knowledge in each of the fields in order to offer the best, most updated results.

High quality steel, development of optimized mould cooling systems, precision machinery, and a high level of control over these processes allows us to offer moulds of the highest efficiency, precision, and profit.



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TECHNICAL PARTS MOULDS



Passion for precision.

As one of our principal specializations, our passion for precision has been evolving for years in sectors as demanding as:

- ► Automotive (precision components, aesthetic...etc.)
- ► Electronics / white line
- Medical supplies
- ► Bi-component parts

Moving parts with complex movements, adjusted tolerances, a high commitment to aesthetics, with a need for high dimensional stability, bi-component...



Automotive precision



Automotive aesthetic





Name			
Window-cleaner tank	Automotive	Polyethylene	2009

Achieved challenge

- ► High dimensional precision
- ▶ 35" cvcl
- ► Maximum control of post-moulding deformation

700 x 600	1.4 T	1	Hot tip	

Steel 1.2711 / sequential hydraulic cylinder, 4 rails. Special design of cooling system.



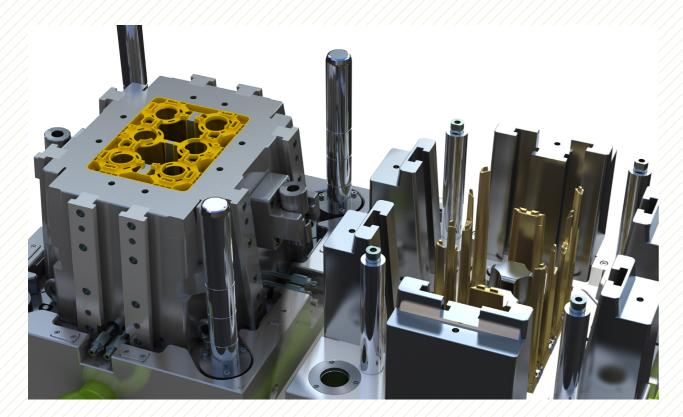
Electronics



Bi-component

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INDUSTRIAL PARTS MOULDS



The value of experience.

We develop a variety of highly specialized product blocks where only the empirical experience and repetition allow obtaining better results and going beyond the limits in producing this type of parts.

- ► Fittings
- ► Crates (agricultural, foldable, stackable fit together, for drink...)
- Painting bucket
- ► High dimensions parts (pallets, platforms, dollies)











Drink crates (6u.)	Industrial/Crates	HDP	2011

- ► Maximization of the advertising space
- ▶ Reduction of 14% of weight in relation to concurrence. Mold cycle 37"
- ▶ Improvement of 9% of the stacking capacity (reduction in transportation costs)

800 x 700	2.9 T	1	Hotrunner system YUDO 6 points	

Steel 2738 / Copper – Beryl inserts





HOUSEHOLD MOULDS

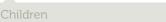


Modern Domestic Appliances

in a field where functionality is key, the aesthetics and cost/parts is rising, we produce efficient cycle molds as light as possible with compromising structure and functionality. We provide a vision and collaboration from an industrial design focused on production.

- ► Children
- Furniture and garden accessories
- Household items
- Cleaning items

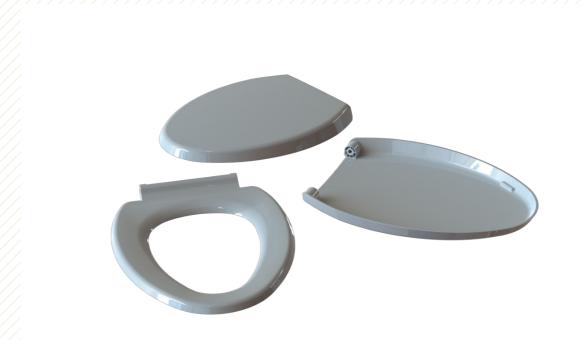






Furniture





	Toilet seat	Household		PP	2010
DUCT					
PRODUC	▶ Weight reduction▶ Cycle reduction o▶ High range rankin	of 41%			
9	1200 x 900	3 T	1	Valve gate hotr	unner system

Steel 2344 / mirror effect polish

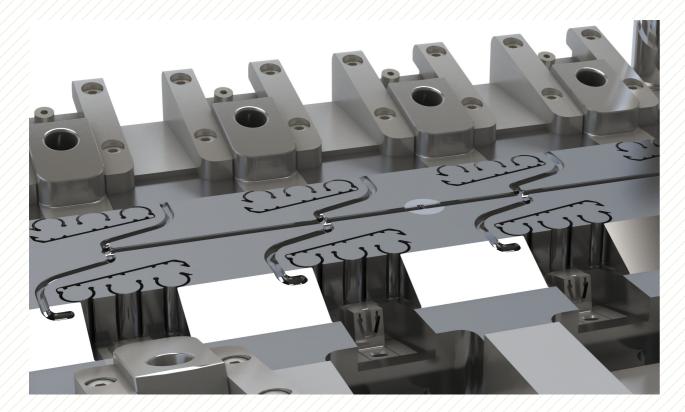


Household items



Cleaning items

MULTI-CAVITY MOULDS



Speed, Reliability and Durability

Parts for cosmetic, pharmaceutical and food sectors where ultra-fast production cycles; reliability and durability are the standards to meet.

- ► Food (Flip Top, Pull & Push)
- Cosmetics (aesthetic parts, technical materials)
- Disposable products (cutlery, thin wall packaging)



Cosmetic caps



MOULDS MANUFACTURATION



Name			
Triple clip	Precision part	PA	2012
Achieved challenges			
 One piece with 3 negative poles en different directions Cycle time 24" 			

▶ Incorporate integral hinge
 Dimensions Weight Cavity Injection system
 750 x 1050 3 T 32 Husky hotrunner system

Main feature

Inox. Steel S136 /32 cavities with rail, lifter and ejector plate with sequential movement





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AFTER-SALES SERVICE



Matter of committent.

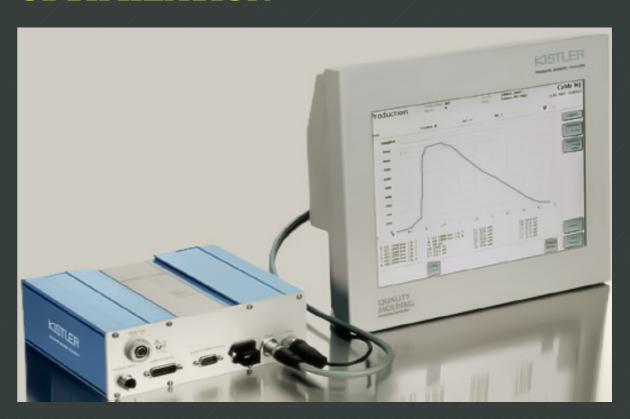
Via our subsidiaries network distributed throughout all of the countries in which we mostly work, we offer direct and local customer support.

Our network of associated workshops provides services for modifications, warranty repairs, and general assistance.

A permanent stock of spare parts is always available.

Permanent stock of basic replacements and direct attention for inquiries: /sat@moldblade.com

PROCESS OPTIMIZATION



Guaranteed improvements.

A plastic injection factory is accustomed to have an elevated potential for improvement By way of our technical specialists in injection, we offer services of:

- Launching the moulds
- ➤ Training in managing moulds and advanced injection workshops
- ➤ Process auditing for efficiency improvement
- > Optimization of moulds capacity and elimination of injection defects.

NOTES

Meeting date:/_/_/

LOCATION

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